



- 10. FOR SPECIFIC INFORMATION CONTACT SALES.
- 9. COMPLETE ASSEMBLY WEIGHT W/ DECK RING, 28.0LBS/ 12.7K.
- 8. DOGGING PRESSURE FULLY ADJUSTABLE.
- 7. HANDLE POSITION TOPSIDE INDICATES WHETHER DOGGING MECHANISM IS IN OPEN OR CLOSED POSITION.
- 6. ALUMINUM ALLOY MECHANISM SHOWN.
- 5. FLUSH, WATERTIGHT CONSTRUCTION.
- 4. INTEGRAL TOPSIDE "T" HANDLE STANDARD, OTHER TOPSIDE ACTUATION AVAILABLE.
- 3. STAINLESS STEEL RING CAN BE WELDED.
- 2. QUICK-ACTING, MECHANISM ENGAGES OR DISENGAGES IN QUARTER-TURN OF CENTER SPINDLE.
- 1. 12 X 18.0 CLEAR OPENING, ALL DIMENSIONS SHOWN SUBJECT TO CASTING VARIATION AND ARE REFERENCE ONLY.

NOTES: UNLESS OTHERWISE SPECIFIED.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.			<b>FREEMAN MARINE EQUIPMENT, INC.</b>		28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. PHONE: 541-247-7078 FAX: 541-247-2114 www.freemanmarine.com	
PROJECTION			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES FOR ROUGH AND CLEAR OPENING: .125 INCH. ALL OTHERS ARE:		CLIENT: <b>FREEMAN MARINE</b>	
DRAWN: M. STENDER DATE: 16NOV09			.X .XX .XXX ANGLES		TITLE: <b>HATCH: 1218, AL COVER, AL RING,</b>	
CHECKED: DATE:			±.1 ±.03 ±.010 ±2°		SIZE CAGE CODE DRAWING NUMBER	
ENGR: DATE:			DO NOT SCALE DRAWING		D <b>64747 2431-0005</b>	
DESIGN ACTIVITY: DATE:			CONTRACT NO.:		REV. <b>A</b>	
REV. DESCRIPTION: DATE: DRAWN					SCALE: 1:2.5 CALC. WT. ACT. WT. SHEET 1 OF 3	