



- 11. FINISH, COVER - BARE ALUMINUM, AS MANUFACTURED.
FINISH, COAMING - BARE ALUMINUM, AS MANUFACTURED.
- 10. FOR SPECIFIC INFORMATION CONTACT SALES.
- 9. COMPLETE ASSEMBLY WEIGHT W/ DECK RING, 46.9LBS/ 21.2K.
- 8. DOGGING PRESSURE FULLY ADJUSTABLE.
- 7. HANDLE POSITION TOPSIDE INDICATES WHETHER DOGGING MECHANISM IS IN OPEN OR CLOSED POSITION.
- 6. ALUMINUM ALLOY MECHANISM SHOWN.
- 5. FLUSH, WATERTIGHT CONSTRUCTION.
- 4. INTEGRAL TOPSIDE "T" HANDLE STANDARD, OTHER TOPSIDE ACTUATION AVAILABLE.
- 3. CAST ALUMINUM ALLOY FLANGE, FLANGE CAN BE DRILLED FOR BOLTED INSTALLATIONS OR WELDED TO ALUMINUM.
- 2. QUICK-ACTING, MECHANISM ENGAGES OR DISENGAGES IN QUARTER-TURN OF CENTER SPINDLE.
- 1. 19.4" x 26.2" CLEAR OPENING, ALL DIMENSIONS SHOWN SUBJECT TO CASTING VARIATION AND ARE REFERENCE ONLY.

NOTES: UNLESS OTHERWISE SPECIFIED.

CUSTOMER APPROVAL

Signature: _____

Date: _____

IMPORTANT! THIS DRAWING SUPERSEDES ALL OTHER DOCUMENTS. By signing this approval you accept and agree that the dimensions and details shown are correct and properly fit your application, regardless of any differences between this drawing and any contract specifications. Should you see any errors in the drawing, or have any questions, please contact your Freeman Marine sales engineer for clarification.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.	
PROJECTION	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES FOR ROUGH AND CLEAR OPENINGS: .125 INCH. ALL OTHERS ARE:	
.X	.XX .XXX ANGLES
±.1	±.03 ±.010 ±2°
DO NOT SCALE DRAWING	
REV.	DESCRIPTION
-	INITIAL RELEASE
	DATE: 06FEB12
	RR
	DATE: DRAWN

FREEMAN MARINE EQUIPMENT, INC.		28336 HUNTER CREEK ROAD GOLD BEACH, OR 97444 U.S.A. PHONE: 541-247-7078 FAX: 541-247-2114 www.freemanmarine.com	
CLIENT: FREEMAN MARINE EQUIPMENT, INC.		TITLE: HATCH 1926-H K, AL COVER, AL RING, EH CAST HATCH, ALUMINUM DECK RING	
DRAWN: R. REESE CHECKED: G MACEACHERN ENGR: _____ DESIGN ACTIVITY: _____ CONTRACT NO.: _____	DATE: 06FEB12 DATE: 06FEB12 DATE: _____ DATE: _____	SIZE: D CAGE CODE: 64747	DRAWING NUMBER: 2475-0002-0001 REV: - SCALE: 1:3 CALC. WT. _____ ACT. WT. _____